



QUICK START GUIDE



Quick Start Guide

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About this Manual

This manual is designed to provide you with the basic information you need to design and print labels. More in-depth information on these topics and other more advanced topics can be found in the online Help.

TypographicalThis manual uses the following conventions to distinguish
between different types of information:

- Terms taken from the interface itself, such as menu names, commands, and button names appear in **bold**.
- Keys appear in uppercase, as in the following example:

"Press the SHIFT key."

- Numbered lists indicate a procedure to follow.
- The sequence for selecting a command from a menu will be described, but a button is also available for many functions.
- Angle brackets < > indicate system setup information that must be entered by keyboard. Enter only the information, not the brackets.
- About yourDepending on the edition of the software you are using,
different features are available. Although all features are
described in this manual, they may not be available in your
edition of the software.

A complete list of features included in each edition can be found in the *Product Editions Comparison* document, accessible in the online Help by searching on Editions.

Getting Started



This chapter is designed to familiarize you with the main features of the user interface, help you configure the interface to meet your needs, and set up a printer in preparation for printing labels.

Starting the Program

- 1 On the Windows taskbar, click the **Start** button, and then point to **Programs**.
- **2** Locate the label design software group in the list of available programs and point to it using your mouse.
- **3** Click on the label design software listing to launch it.

Exploring the Main Window

This section presents a general overview of the main interface elements as they appear in the main label design window.

Menu Bar The Menu Bar is composed of eight command menus: File, Edit, Draw, View, Tools, Options, Server, and Help.

- To open a menu:
- **1** Using the mouse, click on the menu name to display its list of commands.
- **2** Click the desired command.

Style Bar The **Style Bar** contains a variety of tool buttons that are used to open and save labels, print labels and control other label design display and setup properties. Many of the Style Bar functions are also available from the **File** menu.

Button	Tool Name Purpose	
	New	Displays the Label Setup dialog box for you to design a new label.
	Open	Displays the Open dialog box for you to select an existing label to open.
	Save	Saves any changes made to the current label since you last saved it.
Ŀ	Print	Displays the prompts or printing dialog box for you to print the current label.
P	Select Printer	Displays the Select Printer dialog box, which allows you to select an installed printer or install a new printer.
	Label Setup	Displays the Label Setup dialog box, which allows you to specify the label size, margins, printer-spe- cific options, security, etc.
	Snap to Grid	Enables the Snap to Grid feature, which forces objects to automatically align with the grid.
•	Zoom In	Increases magnification, making it easier to view small objects on the label.
<u>_</u>	Zoom Out	Decreases magnification, allowing a larger portion of the label to be viewed.

Button	Tool Name	Purpose	
-	Undo	Allows you to undo the last unsaved change made to the label design.	
X	Name Mode Displays fields using their field names.		
××	XXX Mode	Displays the maximum length of a field (using Xs).	
12	Value Mode	Displays the value of a field (or a sample value for database fields).	
?	Help	Displays the label design software's online Help.	

(Table continued from previous page)

The Style Bar also features a set of **Text Formatting Tools** that enable you to quickly change the font type, font size or text style for a selected text object.



Figure 1-1 Text Formatting Tools

Drawtools Bar The **Drawtools Bar** allows you to add text, bar codes, pictures and other objects to your label design. The Drawtools Bar functions are also available from the **Draw** menu.

Button	Tool Name	Purpose		
Α	Add Text	Add a text object.		
ABC_	Add Paragraph	Add a paragraph object.		
107963	Add Bar Code	Add a bar code object.		
107963	Add HIBC	Add a Health Industry Bar Code (HIBC) object.		
	Add 2D Bar Code	Add a 2D bar code object.		
9	Add Picture	Add a picture object.		
9	Add OLE Object	Create a new OLE object or select an existing file to place in the label.		
	Add Box	Add a box or rectangle.		
	Add Line	Add a line.		

(Table continued from previous page)

Button	Tool Name	Purpose	
\bigcirc	Add Shape	Select from several cate- gories of commonly used shapes, signs and sym- bols.	
(ABC)	Add TextArt	Add a TextArt object.	
$\overset{\bullet}{\frown}$	Add RichTextField	Add text using rich text formatting.	

Options Bar The **Options Bar** contains tool buttons that allow you to access important program settings for specifying the label design software's configuration options, setting directory paths to source files, and downloading label files to external devices. The Options Bar functions are also available from the **Options** menu.

Button	Tool Name	Purpose
	Configuration	Displays the Configuration dialog box, which allows you to set program configuration options.
	Directories	Displays the Directories dialog box, which allows you to set the directory path for source files.
	Download to PrintPad	Allows you to download label design files to an external PrintPad or Pocket PC device.

Server Bar The Server Bar contains tool buttons that activate several advanced data integration features available in this label design software. The Server Bar functions are also available from the Server menu.

Button	Tool Name	Purpose	
DATA WATCH	DataWatch Server	Monitors a linked data- base for additions. When it detects new records, it launches printing.	
	DDE Server	Allows you to import data from an outside source for use in your labels.	
	Command File	Allows you to execute command files for auto- matic label printing.	
	Label Select	Allows you to print various label formats to different printers based on a data- base key field.	
DATA	Database Editor	se Starts the internal data- base editing utility.	

Float Bar The Float Bar, if enabled, appears when you select an object or objects on the current label. The Float Bar tool buttons are used to position objects on the label in relation to each other. The Float Bar functions are also available from the **View** menu.

Button	Tool Name	Purpose
	Align Left	Align selected objects with the left edge of the left- most object selected.
킙	Align Right	Align selected objects with the right edge of the right- most object selected.
ţ	Align selected objects wi the top edge of the top- most object selected.	
<u>011</u>	Align Bottom	Align selected objects with the bottom edge of the bottom-most object selected.
	Center Vertically	Center selected objects vertically.
+1+	Center Horizontally	Center selected objects horizontally.
]±[Equal Space Vertically	Equally space selected objects vertically.
]+-[Equal Space Horizontally	Equally space selected objects horizontally.

Status Bar	The Status Bar is located at the bottom of the design screen.
	The left side of the Status Bar serves as a message area that
	gives instructions and information as to what you are expected
	to do next. Other informational status indicators displayed
	from left to right include the name of the selected printer, the
	communication port to which it is connected, and the
	coordinates of the current cursor position.

Double click to edit; click & drag to move. \\ HP LaserJet 4 >NeU3: 2.16, 0.00	ouble click to edit; click & drag to move.	\\ HP LaserJet 4	>Ne03;	2.16, 0.00	
-----------------------------------------------------------------------------------	--------------------------------------------	------------------	--------	------------	--

Figure 1-2 The Status Bar

- **Rulers** Two **Rulers** (at the left and top of design area) help you to position fields on the label. Rulers appear in the currently selected units of measure (inches or millimeters).
- **Rotation Button** The **Rotation Button** \checkmark is located in the top-left corner of the design area, where the two rulers meet. When designing a label that prints sideways, the Rotation Button allows you to rotate the view of the label so you can more easily design the label in a normal view. You can rotate the view 0, 90, 180, or 270 degrees relative to the print orientation. This affects only the display of the label, not printing.
- Design Area The Display tab enables you to change program settings to customize your label design environment. Settings included on this tab include language selection, units of measure, display of the grid, ruler colors, etc.
 - To change the display settings:
 - 1 On the **Options** menu, click **Configuration**, and then click the **Display** tab.
 - **2** Configure the display settings as appropriate for your label design application.

Printer Setup

This label design software supports over 1750 specialized thermal and thermal-transfer label printers and any printer with a valid Windows driver supplied by the manufacturer. Printer drivers included with this label design software are installed to the program's **Drivers** directory when the program is installed.

For optimum results when designing and printing labels in this label design software, use one of the high speed printer drivers installed with the program.



For thermal and thermal-transfer printers, use only the drivers that are installed with the label design software. If you use a driver that was installed through Windows, you may experience slow printing or encounter errors at print time.

for Printing Labels

Selecting a Driver 1 On the File menu, click Select Printer, and then click Install.

The Install Printer Drivers dialog box appears.

Install Printer Drivers		X
Installed Printers 0		
		Close
		Connect
		Remove
Available Printer Drivers Manufacturer:	Printer Model:	Install
ADC Allen Allen Allen Andreu Argox Asto-Med ATT AtT AtT AtT Asto-Med ATC Avery Assohm Bancolini BelMark Birch V	 ■ PLA 620 (203dpi) [LH) - (*) ■ PLA 620 (203dpi) [LH) - (*) ■ PLA 620 (203dpi) [HH) - (*) ■ PLA 620 (300dpi) (FH) - (*) ■ PLA 620 (300dpi) (FH) - (*) 	8
	I Native drivers-{V} I ktended dr	ivers-(X)

Figure 1-3 Install Printer Drivers

The printers appearing in the **Printer Model** list depend on the check box settings below it.

2 Check to make sure that both the Native drivers-(V) and Extended drivers-(X) check boxes are selected in order to view all available drivers.

Some printers include both a native driver and an extended driver for the same printer model, designated in the program as follows:

(V) = Driver is a native software driver (developed specifically for use with this label design software)

(X) = Driver is from an extended driver set



If an extended (X) driver is selected, you can access the printer driver's advanced properties, allowing you to take advantage of the most powerful capabilities of the printer. To access these properties, click the **Settings** button on the **Edit** menu > **Label Setup** > **Options** tab (an extended (X) driver must be selected in order for the **Settings** button to appear).

- **3** Using the **Available Printer Drivers** lists, select your printer's manufacturer and model.
- 4 With the desired printer selected, click **Install**.

The printer driver appears highlighted in the **Installed Printers** list.

5 By default, new printers are assigned to the local LPT1 port. If your printer is not connected to LPT1, click
 Connect and select the correct port. Adjust the settings, if necessary, according to your printer documentation.

If the printer is connected to a serial port, click the **Setting** button to configure the driver to match the printer device settings (baud rate, data bits, stop bits, parity, flow control). The printer and the computer MUST be set to exactly the same values. Check your printer documentation for the correct settings.

Note To function properly, many serial printers need to be physically connected with a null modem cable or null modem adapter on a standard RS232 cable.

6 Click **OK**, **Close**, and **OK** to return to the design window.

The selected printer appears in the Status bar. Printer device settings—such as print speed, paper feed mode, and cutter options— are defined during label setup on the **Edit** menu **> Label Setup > Options** tab.



If your label was designed for a different printer, a message will appear asking if you want to modify the label. Click **Yes** to convert the label to work with the currently selected printer. The changes made for the conversion will not be permanent until you save the label. You may need to do some fine-tuning if the label conversion is not exact, so be sure to print a test label before you commit to a large print run.

Removing a1On the File menu, click Select Printer, and then clickPrinterInstall.

- 2 In the **Installed Printers** list, click on the printer you want to remove.
- **3** Click **Yes** to confirm that you want to remove the selected printer, and then click **Remove**.
- 4 Click **Close** and then click **OK** to return to the design window.

Data Sources



This chapter provides an overview of the types of data sources available in the label design software. Only a brief explanation is given here; additional information can be found in the online Help.

What is a Data Source?

A data source identifies the source of the data to populate a field. You must select a data source for every text, bar code, or picture field that you place on the label. A data source can be constant or variable.

- **Constant:** The data you enter for the field is the same every time it is printed. An example would be a **Fixed** data source, where the field's value is entered when the field is created and that value does not change.
- **Variable:** The field receives its value at the time of printing. An example would be a **Date** data source, where the actual value printed will vary depending on the current date.

You specify the data source in the properties dialog box for each field.

Text: TEXT1		
Text Options Color Font	Medium	×
Expand Height Expand Width Botation		
Data Source Text String	Fixed Fixed When printed	
	Linked dBase DDBC DB DLE DB Date stamp Time stamp Serial file CommWatch	
	Accumulator File Pick list Shift Code	OK Cancel Help

Figure 2-1 Data Source Setting for a Text Field

Types of Data Sources

The following table describes the data sources from which you can select. Not all data sources are available for all types of fields.

Data Source	Description		
Fixed	The value is entered when the field is created, and does not change.		
When Printed	The operator is prompted to enter the value at print time. For paragraphs and 2D bar codes, this option can only be used to pass information to the field from an external con- trolling program.		
Linked	The value is obtained from one or more other fields on the label, or from a mathematical or logical expression.		
dBase	The value is retrieved from a dBase-compatible database. The operator can be prompted to enter the key field data at print time, initiating a lookup in the database to retrieve the data that you want to print.		

(Table continued from previous page)

Data Source	Description		
ODBC	The value is retrieved from an ODBC database. The opera- tor can be prompted to enter the key field data at print time, initiating a lookup in the database to retrieve the data that you want to print. To use the ODBC data source you must first install the ODBC drivers on your PC. You then need to set up ODBC within the label design software (Options menu > Directories > Data Source button).		
OLE DB	The value is retrieved from an OLE DB database. The operator can be prompted to enter the key field data at print time, initiating a lookup in the database to retrieve the data that you want to print. To use the OLE DB data source you must first set up the database through the OLE DB Manager (Options menu > Configuration > OLE DB Manager tab).		
Date/Time Stamp	The date/time, based on the system clock, populates the field. An offset may be defined to print a past or future date/time.		
Serial File	At print time, the value is retrieved from a serial file that is incremented or decremented with each label printed. The serial file can be reset automatically after each print job, to begin again at the starting value; or, counting can resume from the last label printed.		
CommWatch	The value is retrieved from an external device—such as a weigh scale, scanner, sensor or PLC—through the computer's serial port.		
Accumulator File	The value is retrieved from an accumulator file. An accu- mulator file takes the numeric value from a field on a label (or from multiple formats) each time the label(s) is printed. The values are added together (accumulated) in the accumulator file; the total of which can be printed using this data source.		
Pick List	The value is selected at print time from a predefined drop- down list of choices. Input can be limited to the list to ensure exact entry of data with no unauthorized entries.		
Shift Code	The value is a pre-determined code that is based on the time of day the label was sent to the printer.		
Data Dictionary	The operator is prompted to enter the value at print time; the prompt is derived from the data dictionary.		

Designing Labels



Creating a New Label

- **1** Do one of the following:
 - On the File menu, click New.
 - Click **New** 📄 on the **Style Bar**.

The Label Setup tabs appear.

Label Setup		×
Label Setup Options	Password Label Description Job Modifier	
Label Stock Type: Label Format: Width Height Left Marrin	None	
Labels Across	Horizontal Gap	
		Datamax Allegro - (V)
	OK	Cancel Help

Figure 3-1 Label Setup Tabs

.

Some features covered in this chapter are available only in the mid-range or high-end editions of the label design software. If an option appears to be missing or "grayed out" and is not available for selection, this is most likely because that feature is not included in the edition you purchased. (A complete list of features included in each edition can be found in the *Product Editions Comparison* document, accessible in the online Help by searching on Editions.)

- 2 On the **Label Setup** tab, set the label width, height, margins, and other general label settings.
- **3** Click the **Options** tab and set up printer options for the label.

Note The printer settings on the **Options** tab control the physical properties of the printer that you are using. Not all options are available for all printers.

- 4 If you want to set up security for the label, click the **Password** tab and set the appropriate password protection settings.
- 5 If you want to assign a description to the label, click theLabel Description tab and enter the description text.
- 6 Click **OK** to save your label setup.

Opening an Existing Label

- **1** Do one of the following:
 - On the File menu, click Open.
 - Click Open 📂 on the Style Bar.

The **Open** dialog box appears.

Open		? 🗙
Look in: 🔁 Samples	💌 🕂 🖻 📸 🐨 🔽 🔽 🔽	
Compliance Samples II L-base32.lbl Compliance Samples II L-base32.lbl Compliance Samples II L-base32.lbl COPFEE.lbl COPFEE.lbl DeasE.lbl II COPFEE.lbl II COPFEE.lbl	PROJECTELES In too Project. H RANDOM LEU Shapping. H TIME LEU DK Cancel S0.000	<u>e Ciki</u> K K
Sample department store price label using Pick List	ts (dropdown Lists). Build Missing Preview Fi	les

Figure 3-2 Open an Existing Label

2 Click the **preview** check box if you want to view a preview of each label file as you click on it.

If a preview does not appear for a label file, click **Build Missing Preview Files** to generate new label previews for all files in the current directory.

- **3** Locate the desired label file and double-click on it to open it in the label design software.
- Note

If the label was originally created for a printer other than the one currently selected, you will be asked if you want to convert the label for the new printer. Click **Yes** to convert the label to work with the currently selected printer. The changes made for the conversion will not be permanent until you save the label. If **No** is chosen, the label will not open.

Adding Objects to the Label

Adding Text 1 Do one of the following:

- On the **Draw** menu, click **Text**.
- Click Add Text A on the Drawtools Bar.

The **Text** properties tabs appear.

Text: TEXT1			×
Text Options Color	1		
Font Point Size	TrueType Fonts	TrueType Fonts	Arial 💌
Style	Normal	preview	5 40245
Data Source	Fixed	ABCD	E 12345
Text String	MBCDE 12344		
		OK	Cancel Help

Figure 3-3 Text Properties Tabs

- 2 On the **Text** tab, click the **Font** drop-down list and do one of the following:
 - Select a printer-resident font from the list. Printerresident fonts are resident on your thermal printer; that is, they are stored in your printer's memory.
 - Select the **TrueType Fonts** option. TrueType fonts are supplied by Windows and are resident on your PC; and may or may not be resident on your printer.



If your printer does not support TrueType fonts, they will be processed as graphics. Graphics require more memory, taking longer to print than fonts that are resident on the printer.

The settings available on the **Text** tab depend on if you select a printer-resident font or a TrueType font.

3 If using a printer-resident font, set the following properties:

Expand Height: Allows you to stretch the height of the printer font. A value of 1 is the normal height. If large text is required, it is better to use a large font instead of using a small font and stretching it, as the edges can become rough.

Expand Width: Allows you to stretch the width of the printer font. A value of 1 is the normal width.

Rotation: Controls the orientation of the text object. The options are Normal, Sideways Up, Sideways Down, and Upside Down.

4 If using a TrueType font, set the following properties:

TrueType Font: Select from a list of installed fonts.

Point Size: The size of the font expressed in points.

Language: Select from a list of character sets appropriate for the language you are using.

Style: Select from a list of available styles for the selected font. For most TrueType fonts, available styles include Normal, Bold, Italic, and Bold & Italic.

Rotation: Controls the orientation of the text object. The options are Normal, Sideways Up, Sideways Down, and Upside Down.

- 5 Click the **Data Source** drop-down list and select the source from which the text object will get its value. The default data source is Fixed (never changing). See the "Data Sources" chapter for more information.
- **6** If adding text with a Fixed data source, in the **Text String** box, type the text to be printed on the label.
- Click the **Options** tab to assign a unique Field Name to this field and if desired, set other optional text properties.
 (Note: Field Names can contain letters and numbers, but no spaces are allowed.)
- **8** If you want to apply color to the text, click the **Color** tab to access the color settings.



If you do not have a color printer, colors have no effect on the output; but they can help you differentiate between different types of fields in the design window.

- **9** Click **OK** and then click on the label in the position where you want to place the text.
- **1** Do one of the following:
 - On the **Draw** menu, click **Paragraph**.
 - Click Add Paragraph 🔤 on the Drawtools Bar.

The Paragraph properties tabs appear.

Paragraphs: PAR1			
Paragraphs Option	s		
Font Point Size Style Rotation	TrueType Fonts 12 Normal Normal	TrueType Fonts Language	Arial 💌 Western 💌
Characters / Line Maximum Lines	15 5	ABC	
Line Spacing Word Wrap Justification Data Source Paragraph File	0 Yes v Left v Fixed v (new file) v	Color	Edit File
		ОК	Cancel Help

Figure 3-4 Paragraph Properties Tabs

- 2 On the **Paragraphs** tab, click the **Font** drop-down list and select either a printer-resident font or select the TrueType Font option.
- **3** Set the font properties as appropriate for this paragraph object. See the "Adding Text" section on page 3-3 for descriptions of the printer-resident font and TrueType font properties.

Note

The settings available on the **Paragraphs** tab depend if you are using a printer-resident font or a TrueType font.

Adding a Paragraph

4 Set the following paragraph field properties:

Stretch to Fit: With Stretch to Fit enabled, you can change the size of the paragraph on the design screen by simply dragging the paragraph's image handles to stretch it to the desired size. Based on the data, the text will be stretched (or shrunk) to fit the defined area.

If desired, you can specify the dimensions of the bounding rectangle directly on the Paragraph tab using the associated Width and Height settings. This will stretch the paragraph to fit within the given rectangle size.

(Note: If Stretch to Fit is enabled, then Word Wrap will also be automatically enabled.)

Characters/Line: If Stretch to Fit is NOT enabled, the Characters/Line setting allows you to specify the maximum number of characters in each line of the paragraph. For proportional fonts, this is an approximate value. Text wraps to a new line when this value is reached. Line breaks in the original file are ignored (unless Word Wrap is set to No).

(Note: You can use the tilde character (~) in the text file to force a line break on the label.)

Width: If Stretch to Fit is enabled, the Width setting is available for specifying the width of the bounding rectangle that determines the paragraph's size.

Maximum Lines: If Stretch to Fit is NOT enabled, the Maximum Lines setting allows you to specify the maximum number of lines the paragraph may have. Text that exceeds this maximum will not appear on the label.

Height: If Stretch to Fit is enabled, the Height setting is available for specifying the height of the bounding rectangle that determines the paragraph's size.

Line Spacing: The amount of space between each line in the paragraph. This value must be specified as a number of dots (the smallest unit of measurement on the printer). A value of 0 may cause printed text to be difficult to read. A value of 2 or 3 is generally acceptable.

Word Wrap: Automatically wraps to the next line if the last word exceeds the number of characters allowed in a line. Without word wrap, the word is truncated and the rest of the line lost.

(Note: If Word Wrap is set to No, then the Stretch to Fit option will also be automatically disabled.)

Justification: Aligns the text to the field's left margin, right margin, to both margins, or to the center of the field.

Edit File: Displays a text box for you to edit the selected paragraph file.

- 5 Click the **Data Source** drop-down list and select the source from which the paragraph object will get its value. The default data source is Fixed (never changing). See the "Data Sources" chapter for more information.
- 6 If using a Fixed data source, click the Paragraph File drop-down list and select the name of the file that contains the data for this paragraph field. You can also select <new file> to display a text box for creating a text file.
- 7 If you want to apply color to the paragraph, click the Color button on the Paragraphs tab to access the color settings.
- 8 Click the **Options** tab to assign a unique Field Name to this field. (**Note:** Field Names can contain letters and numbers, but no spaces are allowed.)
- **9** Click **OK** and then click on the label in the position where you want to place the paragraph.

Adding a Bar Code

- **1** Do one of the following:
 - On the Draw menu, click Bar Code.
 - Click Add Bar Code IIII on the Drawtools Bar.

The **Bar Code** properties tabs appear.

Bar Code: BARCO	DDE1				×
Bar Code Human	Readable Opti	ons			
Bar Code Type	Code 39		•		
Rotation	Normal	•	Bar-width Ratio	2:1	•
Multiplier	2 (10 mils)	•	Height	0.50	
Data Source	Fixed	¥			
Bar Code Value					
			OK	Cancel	Help

Figure 3-5 Bar Code Properties Tabs

- 2 Select the desired bar code type from the **Bar Code Type** drop-down list of choices.
- The default values and properties appearing on the **Bar Code** tab will differ depending on the type of bar code that you select.
- **3** On the **Bar Code** tab, set the following bar code properties as appropriate for this field:

Bar Code Type: Select one of over 30 different bar code symbologies supported by the label design software.

Rotation: Controls the orientation of the bar code object. The options are Normal, Sideways Up, Sideways Down, and Upside Down.

Bar-Width Ratio: Controls the relative size between thick and thin bars and spaces.

Multiplier: While the relative thickness of the bars is defined by the bar-width ratio, the overall thickness of the bars can be changed using the bar width multiplier. Use this value to adjust the overall width of the bar code.

Height: The height of the bars in the code; does not affect the height of the human readable characters.

Note

Bar Code Value: This setting appears only if the source of data is Fixed. The actual value for the bar code should be entered here.

- 4 Click the **Data Source** drop-down list and select the source from which the bar code field will get its value. The default data source is Fixed (never changing). See the "Data Sources" chapter for more information.
- **5** If using a Fixed data source, in the **Bar Code Value** box, type the text to be used as the actual value of the bar code.
- **6** Click the **Human Readable** tab to specify whether to print human readable text along with the bar code.
- 7 Click the **Options** tab to assign a unique Field Name to this field and if desired, set other optional properties.
 (Note: Field Names can contain letters and numbers, but no spaces are allowed.)
- 8 Click **OK** and then click on the label in the position where you want to place the bar code.

Adding a 2D Bar 1 Do one of the following: Code

- On the Draw menu, click 2D Bar Code.
- Click Add 2D Bar Code in the Drawtools Bar.

The **2D Symbology** properties tabs appear.

2-D Symbology: 21	BAR1
2-D Symbology Opt	ons
2-D Symbology	PDF-417
ECC Level	Auto 💌
ECC Percent	
Dot Width	9.8 mils
Dot Height	29.5 mils
Rotation	Normal
Data Source	Fixed
File Name	accum.txt
	OK Cancel Help

Figure 3-6 2D Symbology Properties Tabs

2 Select the desired 2D bar code type from the 2D Symbology drop-down list of choices. (Note: Not all bar code types are available for all printers.)

The default values and properties appearing on the **2D Symbology** tab will differ depending on the type of symbology that you select.

3 On the **2D Symbology** tab, set the following bar code properties as appropriate for this field:

ECC Level/Percent: The Error Correction Control (ECC) settings determine how resistant the bar code is to destruction, while still maintaining maximum readability. Note that while the higher ECC levels (larger numbers) provide better error correction, they also increase the size of the 2D bar code. The default ECC level setting is Auto. If an Auto ECC level is used then an ECC percent may also be chosen for fine adjustment of the Error Control.

Dot Width/Height: The Dot Width and Height settings determine the width and height of the 2D bar code (similar to the Bar Width Ratio setting in a linear bar code). The

Note

unit of measurement is mils, where 1mil=1/1000". Typically, the Dot Width and Height settings are dependent upon the type of printer used and the labeling specifications to be met, if any.

- 4 Click the Data Source drop-down list and select the source from which the 2D bar code will get its value. The default data source is Fixed (never changing). See the "Data Sources" chapter for more information.
- 5 If using a Fixed data source, click the File Name dropdown list and select the name of the text file that contains the data to be encoded into the bar code. (Note: The text file must reside in the directory specified for text files in the **Options > Directories** dialog box.)

This file can also be created using Windows Notepad, available from the **Tools** menu.

- 6 Click the Options tab to assign a unique Field Name to this field and if desired, set other optional properties.
 (Note: Field Names can contain letters and numbers, but no spaces are allowed.)
- **7** Click **OK** and then click on the label in the position where you want to place the 2D bar code.
- Adding a Picture 1 Do one of the following:
 - On the Draw menu, click Picture.
 - Click Add Picture 归 on the Drawtools Bar.

The **Picture** properties tabs appear.

Pictures: PICTURE	1			X
Pictures Options				1
Rotation	Normal	•	preview	
Ratio	Fixed Ratio	-	(\mathbf{c})	
Data Source	Fixed	-		
Pictures	(с).рся	•	\smile	
		OK	Cancel He	elp

Figure 3-7 Picture Properties Tabs

2 On the **Pictures** tab, set the following picture properties as appropriate for this field:

Rotation: Controls the orientation of the picture object. The options are Normal, Sideways Up, Sideways Down, and Upside Down.

Ratio: Determines if and how the image can be resized.

- **Fixed Ratio** means both the height and width will remain proportional as the size changes.
- **Stretchable** means there is independent control of the height and the width.
- Non-Resizable means the picture cannot be resized.

Preview: Click this box if you want to see a preview of the selected picture file.

- **3** Click the **Data Source** drop-down list and select the source of the picture object. The default data source is Fixed (never changing). See the "Data Sources" chapter for more information.
- If using a Fixed data source, click the Pictures drop-down list and select the name of the picture file (e.g., logo.pcx). (Note: The picture file must reside in the directory specified for picture files in the Options > Directories dialog box.)

- 5 Click the Options tab to assign a unique Field Name to this field and if desired, set other optional properties.
 (Note: Field Names can contain letters and numbers, but no spaces are allowed.)
- **6** Click **OK** and then click on the label in the position where you want to place the picture.

Adding an OLE 1 Do one of Object

- **1** Do one of the following:
 - On the Draw menu, click OLE Object.
 - Click Add OLE Object 3 on the Drawtools Bar.

The **Insert Object** dialog box appears.

Insert Object			? 🛛
Create New Create from File	Create New Bitmap Image Graphical Button Image Document Microsoft Clip Galery Microsoft Equal on 3.0 Microsoft Equal Chart Microsoft Excel Worksheet		OK Cancel
Result Inserts docum	a new Bitmap Image object into your ent.		

Figure 3-8 Insert OLE Object

- **2** Select one of the following options:
 - **Create New:** The **Object Type** list displays objects associated with your other installed applications that support Object Linking and Embedding (OLE). Select an object type from the scroll list and click **OK**. The program associated with the selected object type will open, allowing you to create a new object using that program. (Note: Creating a new object does not create a new file; therefore, these objects are embedded and not linked.)
 - **Create from File:** If the object you want to use on the label is already saved on your system, use this option to locate it and insert the object as a link. You will be prompted to enter the location and file name, or you can browse to find it.

- **3** Click **OK** and then click on the label in the position where you want to place the object.
- Adding a Box 1 Do one of the following:
 - On the **Draw** menu, click **Box**.
 - Click Add Box on the Drawtools Bar.

The **Box** properties appear.

Вох	
Horizontal Thickness	0.02
Vertical Thickness	0.02 🛨
Color	
ОК	Cancel

Figure 3-9 Box Properties

- **2** Specify the thickness and color of the horizontal and vertical sides of the box. If you have a single-color printer, however, the box will print only in that color.
- **3** Click **OK** and then click on the label in the position where you want to place the box (the cursor position will be the upper left corner of the box).
- **4** The box will appear with a default size. If you want to change the size of the box, click and drag one of the box's handles until you have reached the desired size.
- **Adding a Line 1** Do one of the following:
 - On the **Draw** menu, click **Line**.
 - Click Add Line on the Drawtools Bar.
 - 2 Click and drag the cursor (appearing as a crosshair in the design window) to draw a vertical or horizontal line.
 - **3** To specify the thickness or color of the line, right-click on the line and select **Edit**.



Once you have drawn the line on the label, you can click and drag one of the line's handles to change the line's thickness or length.

- Adding a Shape 1 Do one of the following:
 - On the Draw menu, click Shape.
 - Click Add Shape 🚫 on the Drawtools Bar.

The **Shape** properties tabs appear.

Shapes		×
Shape Options		
Shape Category	Arrows	•
\rightarrow \rightarrow		
<u>ک</u>		_
		-
\Leftrightarrow		
X ∔		~
	Rotation	
	Ratio Fixed Ratio	-
	OK Cancel H	lelp

Figure 3-10 Shape Properties Tabs

- 2 On the **Shape** tab, in the **Shape Category** drop-down list, select the category that contains the shape you want. For example, if you are looking for a fire extinguisher icon, select the Fire Safety category. All the available shapes for the selected category appear.
- **3** Scroll through the displayed shapes and click the shape you want. The selected shape will appear in the lower portion of the dialog box.

- **4** In the **Rotation** box, select the orientation of the shape. The options are Normal, Sideways Up, Sideways Down, and Upside Down.
- **5** In the **Ratio** box, select one of the following options for resizing the shape:
 - **Fixed Ratio** means both the height and width will remain proportional as you change the size.
 - **Stretchable** means you have full control over the height and width of the image.
- 6 Click the Options tab to assign a unique Field Name to this field and if desired, set other optional properties.
 (Note: Field Names can contain letters and numbers, but no spaces are allowed.)
- **7** Click **OK** and then click on the label in the position where you want to place the shape.
- Adding TextArt 1 Do one of the following:
 - On the **Draw** menu, click **TextArt**.
 - Click Add TextArt 🚯 on the Drawtools Bar.

The **TextArt** properties tabs appear.

Text: TEXTART1				
Text Options TextArt Text Color Shape settings				
Font	TrueType Fonts	TrueType Fonts	Arial	•
Point Size	12 💌	Language	Western	•
Style	Normal 💌			
		preview-		
Data Causa	Circuit III	ABCE	DE 12345	
Data Source				- 1
lext 5tring				
			Cancel H	
				eip

Figure 3-11 TextArt Properties Tabs

2 On the **Text** tab, click the **TrueType Fonts** drop-down list and select the font to use for the TextArt object.



If your printer does not support TrueType fonts, they will be processed as graphics. Graphics require more memory, taking longer to print than fonts that are resident on the printer.

3 Set the following TrueType font properties:

Point Size: The size of the font expressed in points.

Language: Select from a list of character sets appropriate for the language you are using.

Style: Select from a list of available styles for the selected font. For most TrueType fonts, available styles include Normal, Bold, Italic, and Bold & Italic.

- 4 Click the Data Source drop-down list and select the source from which the text object will get its value. The default data source is Fixed (never changing). See the "Data Sources" chapter for more information.
- **5** If adding text with a Fixed data source, in the **Text String** box, type the text to be printed on the label.
- 6 Click the Options tab to assign a unique Field Name to this field and if desired, set other optional text properties.
 (Note: Field Names can contain letters and numbers, but no spaces are allowed.)
- 7 Click the **TextArt** tab.

TextArt: TEXTART1				
Text Options TextArt Text Color Shape settings				
E Bend text to share				
Start angle:				
Sweep angle:				
Alignment:	Centered Middle			
Break:	At any character			
Char spacing:	Normal Custom: 100 ×			
Rotated cha	aracters			
	Carcer Heip			

Figure 3-12 TextArt Tab

8 Set the following TextArt properties:

Bend text to shape: When this box is checked, the text will follow the border of the shape selected on the **Shape settings** tab.

Alignment: Used to define the horizontal and vertical alignment characteristics of the TextArt in its allocated space. Available alignment options include Centered (default), Left, Right, and Justified.

Break: Used to define the point where a text break should occur, when the text has to adapt to the shape. Break options include At any character, At word boundaries, or At carriage return characters.

Char spacing: Used to define the spacing between characters. Spacing options include Normal (default), Dense, Loose, and Custom. You can select the Custom option to define custom character spacing based on a scale of 20 to 200 (with the default setting of 100 being standard spacing).

Rotated characters: Used to rotate individual TextArt characters counter-clockwise by 90 degrees.

- **9** If you want to apply color to the TextArt object text, click the **Text Color** tab to access the color settings for the Fill, Outline, and Shadow colors.
- 10 If you would like a shape to appear in the background of the TextArt object, click the Shape settings tab and select the desired shape. Shape options include Ellipse, Line, Polygon, Polyline, Rectangle, and Round rectangle.
- **11** If desired, use the settings on the **Shape settings** tab to specify background and border settings.
- **12** Click **OK** and then click on the label in the position where you want to place the TextArt object.
- Adding a RichTextField
- 1 Do one of the following:
 - On the Draw menu, click RichTextField.
 - Click Add RichTextField ¹/₁ on the Drawtools Bar.

The **RichTextField** properties tabs appear.

RichTextField	
RichTextField Options Shape settings	
Data Source Fixed	Edit Text
Dich Toy	
OK Cance	Help

Figure 3-13 RichTextField Properties Tabs

- 2 On the RichTextField tab, click the Data Source dropdown list and select the source from which the RichText-Field object will get its value. The default data source is Fixed (never changing). See the "Data Sources" chapter for more information.
- 3 If adding text with a Fixed data source, click the Edit Text button to create the text using the RichTextField Input dialog box.



Figure 3-14 RichTextField Input Dialog Box

Use the text style and formatting options on the top toolbar to create the RichTextField text, and then click **OK** to return to the **RichTextField** tab.

- 4 Click the **Options** tab to assign a unique Field Name to this field. (**Note:** Field Names can contain letters and numbers, but no spaces are allowed.)
- 5 If you would like a shape to appear in the background of the RichTextField object, click the Shape settings tab and select the desired shape. Shape options include Ellipse, Line, Polygon, Polyline, Rectangle, and Round rectangle.
- **6** If desired, use the settings on the **Shape settings** tab to specify background and border settings.
- **7** Click **OK** and then click on the label in the position where you want to place the RichTextField object.

Working with Placed Objects

Moving an Object	1	Place the mouse pointer over the selected object.
	2	Click the left mouse button and drag to move the object to the desired location.
Sizing an Object on 1 the Label		To size the object while keeping the aspect ratio of the height and width the same, click on one of the four corners of the object handles (so the cursor is at a diagonal).
	2	Drag to the desired size.

For More Information on Designing Labels

For detailed information on all label design functions available in this label design software, use the program's online Help. Help is available by selecting **Help Topics** from the **Help** menu or by pressing F1.

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